# REMOVAL

AC-51

### 1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

#### HINT:

Evacuate air from refrigeration system.

Charge system with refrigerant and inspect for leakage of refrigerant.

Specified amount:  $650 \pm 50 \text{ g} (22.92 \pm 1.76 \text{ oz.})$ 

2. REMOVE ENGINE COOLANT RESERVOIR TANK

#### 3. REMOVE LIQUID TUBES FROM RECEIVER

Remove the 2 bolts and disconnect the both tubes.

Torque: 5.4 N·m (55 kgf·cm, 48 in.·lbf) NOTICE:

# Cap the open fittings immediately to keep moisture or dirt out of the system.

HINT:

Lubricate 2 new O–rings with compressor oil and install them to the tubes.

## 4. **REMOVE RECEIVER**

Remove the holder bolt and pull the receiver upward. HINT:

If receiver was replaced, add compressor oil to the compressor.

Add: 10 cc (0.34 fl. oz.) Compressor oil: ND–OIL 8 or equivalent

