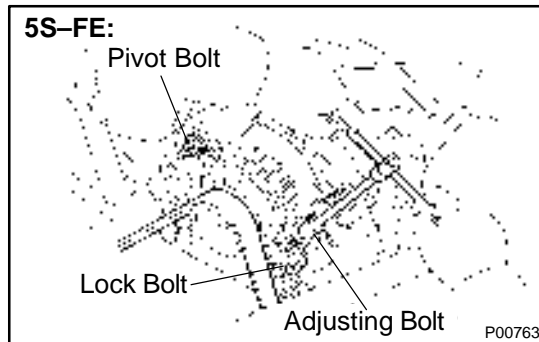


## INSTALLATION

### 1. 7A-FE:

#### INSTALL DRIVE BELT

- (a) Install the compressor drive belt and tighten the adjusting bolt.
- (b) Tighten the idle pulley lock nut.  
**Torque: 39 N·m (400 kgf-cm, 29 ft-lbf)**
- (c) Install the alternator drive belt.



### 2. 5S-FE:

#### INSTALL DRIVE BELT

- (a) Install the drive belt.
- (b) Using a adjusting bolt, adjust drive belt tension.  
**New belt: 175 ± 5 lbf**  
**Used belt: 110 ± 22 lbf**
- (c) Tighten the adjusting lock bolt.  
**Torque: 19 N·m (185 kgf-cm, 14 ft-lbf)**
- (d) Tighten the pivot bolt.  
**Torque: 54 N·m (530 kgf-cm, 40 ft-lbf)**