

REMOVAL

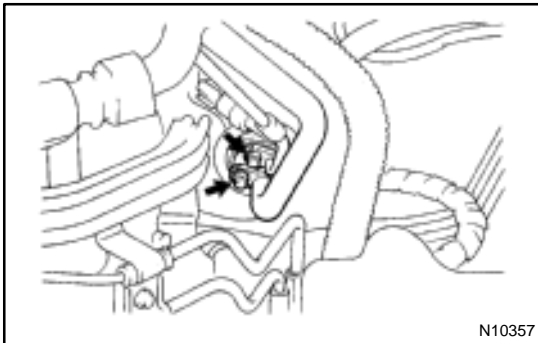
1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

HINT:

Evacuate air from refrigeration system.

Charge system with refrigerant and inspect for leakage of refrigerant.

Specified amount: 650 ± 50 g (22.92 ± 1.76 oz.)



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2. DISCONNECT SUCTION TUBE AND LIQUID TUBE FROM COOLING UNIT FITTINGS

Torque:

Liquid tube: 14 N·m (140 kgf·cm, 10 ft·lbf)

Suction tube: 32 N·m (330 kgf·cm, 24 ft·lbf)

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

HINT:

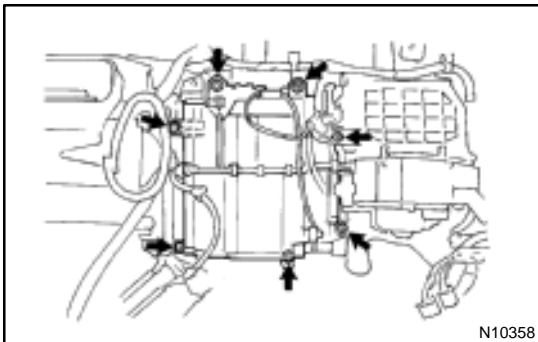
Lubricate 2 new O-rings with compressor oil and install them to the tubes.

3. REMOVE 2 GROMMETS

4. REMOVE DRAIN PIPE GROMMET

5. REMOVE LOWER FINISH PANEL

(See page [BO-100](#))



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6. REMOVE COOLING UNIT

(a) Disconnect the connector.

(b) Remove 3 nuts and 4 bolts.