

REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES
2. STOP THE ENGINE
3. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. REMOVE ENGINE UNDER COVER
6. DISCONNECT DISCHARGE HOSE AND SUCTION HOSE FROM COMPRESSOR

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

7. REMOVE DRIVE BELT (See page [AC-17](#))

8. **7A-FE:**

REMOVE COMPRESSOR

- (a) Disconnect the connector.
- (b) Remove the 4 bolts and compressor.

9. **5S-FE:**

REMOVE COMPRESSOR

- (a) Disconnect the connector.
- (b) Remove the 3 bolts and compressor.

10. **7A-FE only:**

REMOVE COMPRESSOR BRACKET

Remove the 4 bolts and bracket.