

TORQUE SPECIFICATIONS

Automatic Transaxle Assembly

Part tightened	N*m	kgf*cm	ft.*lbf
Park/neutral position switch assembly (for bolt)	5.4	55	48 in.*lbf
Park/neutral position switch assembly (for nut)	6.9	70	61 in.*lbf
Automatic transaxle housing x Engine block	30	301	22
Torque converter clutch assembly x Drive plate	27	280	20
Oil cooler tube clamp x Automatic transaxle	5.5	56	49 in.*lbf
Oil cooler inlet tube sub-assembly No.1 x Automatic transaxle	34	347	25
Oil cooler outlet tube sub-assembly No.1 x Automatic transaxle	34	347	25
Transmission control cable bracket x Automatic transaxle	12	122	9
Transmission revolution sensor x Automatic transaxle	5.4	55	48 in.*lbf
Transmission oil filler tube sub-assembly x Automatic transaxle	5.5	56	49 in.*lbf
Wheel nut	103	1,050	76
Starter assembly x Automatic transaxle	37	380	27
Starter assembly x Starter wire	9.8	100	87 in.*lbf
Engine mounting bracket LH x Automatic transaxle	64	653	47
Engine mounting bracket rear x Automatic transaxle	49	500	36
Engine mounting bracket LH x Ground cable	26	260	19
Engine mounting bracket rear x Automatic transaxle	49	500	36
Engine mounting bracket LH x Ground cable	26	260	19
Engine mounting bracket LH x Engine mounting insulator LH	49	500	36
Engine mounting bracket rear x Engine mounting insulator rear	64	653	47
Hood sub-assembly	13	132	10
Drain plug x Automatic transaxle oil pan	49	500	36
Automatic transaxle case x Transmission wire	5.4	55	48 in.*lbf
Automatic transaxle oil pan x Automatic transaxle case	7.8	80	69 in.*lbf
Oil strainer sub-assembly x Transmission valve body assembly	11	110	8
Transmission valve body assembly x Automatic transaxle	11	110	8
Transmission valve body assembly x Manual detent spring sub-assembly	11	110	8
Transmission valve body assembly x Shift solenoid valves	11	110	8
Transmission control cable assembly x Body	5.0	51	44 in.*lbf
Engine hanger x Engine	40	408	30
Control shaft lever x Park/neutral position switch assembly	13	130	9
Engine mounting bracket rear x Heat insulator	18	180	13
Engine block x Heat insulator	18	180	13
Air cleaner bracket x Automatic transaxle	19	195	14
Wire harness clamp bracket x Automatic transaxle	5.0	51	44 in.*lbf
Transmission control cable support x Automatic transaxle	12	122	9
Floor shift assembly x Body	12	122	9
Floor shift assembly x Transmission control cable assembly	12	122	9
Transaxle revolution sensor x Transaxle case	5.4	55	48 in.*lbf
Union x Transaxle case	27	275	20
Elbow x Transaxle case	27	275	20
Manual valve lever shaft x Control lever	13	130	10
Manual valve lever shaft x Park/neutral position switch	6.9	70	61 in.*lbf
Park/neutral position switch x Transaxle case	5.4	55	48 in.*lbf
Screw plug	7.4	75	65 in.*lbf
Drain plug	49	500	36
Transaxle case x Oil pan	7.8	80	71 in.*lbf

SS

Part tightened	N*m	kgf*cm	ft.*lbf
Oil strainer x Valve body assembly	11	110	8
ATF temperature sensor lock plate x Valve body assembly	11	110	8
Transaxle wire x Transaxle case	5.4	55	48 in.*lbf
Valve body assembly x Transaxle case	11	110	8
Detent spring x Valve body assembly	11	110	8
Parking lock pawl bracket x Transaxle case	20	205	15
Transaxle housing x Transaxle case Bolt A	29	300	21
Transaxle housing x Transaxle case Bolt B	22	220	16
Transaxle housing x Oil separator	9.8	100	87 in.*lbf
Transaxle rear cover x Screw plug	7.4	75	65 in.*lbf
Transaxle rear cover x Transaxle case	25	250	18
Oil pump x Transaxle case	22	220	16
Counter drive gear lock nut	280	2,855	207
Oil pump body x Stator shaft	9.8	100	7
Valve body assembly x Shift solenoid valve	11	110	8
Accumulator piston cover x Valve body assembly	11	110	8
Pressure relief ball cover x Upper valve body	6.5	66	57 in.*lbf
Upper valve body x Lower valve body	11	110	8
Lower valve body x Lower valve body cover Bolt A	6.6	67	58 in.*lbf
Lower valve body x Lower valve body cover Bolt B	11	110	8
Bearing lock plate x Transaxle housing	11	110	8
Differential case x Differential ring gear	88	900	65