

# CLUTCH

## SERVICE DATA

Pedal height from dash panel	134.3 - 144.3 mm (5.287 - 5.681 in.)	
Clutch pedal free play	5.0 - 15.0 mm (0.197 - 0.591 in.)	
Clutch pedal push rod play at pedal top	1.0 - 5.0 mm (0.039 - 0.197 in.)	
Slotted spring pin protrusion	1.5 - 3.5 mm (0.059 - 0.138 in.)	
Clutch release point from pedal full stroke end position	25 mm (0.98 in.) or more	
Clutch disc rivet head depth	Maximum	0.3 mm (0.012 in.)
Clutch disc assembly runout	Minimum	0.8 mm (0.031 in.)
Diaphragm spring finger wear	Maximum depth	0.5 mm (0.020 in.)
	Maximum width	6.0 mm (0.236 in.)
Flywheel sub-assembly runout	Maximum	0.1 mm (0.004 in.)
Diaphragm spring tip non-alignment	Maximum depth	0.5 mm (0.020 in.)

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## TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft.*lbf
Clutch pedal sub-assembly x Clutch pedal support	37	375	27
Clutch pedal stopper bolt x Clutch pedal support	18	186	13
Clutch pedal support x Body	12	120	9
Clutch master cylinder push rod clevis lock nut	12	120	9
Clutch master cylinder x Flexible hose tube	15	155	11
Clutch master cylinder x Body	12	120	9
Clutch release cylinder bleeder plug	8.4	86	74 in.*lbf
Clutch release cylinder x Transaxle housing	12	120	9
Clutch release cylinder x Flexible hose tube	15	155	11
Clutch release cylinder x Clutch release union	25	250	18
Clutch cover assembly x Flywheel sub-assembly	19	195	14
Release fork support x Transaxle assembly	37	375	27

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