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**STEERING COLUMN****SERVICE DATA**

Steering wheel freeplay	Maximum	30 mm (1.18 in)
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**TORQUE SPECIFICATIONS**

<b>Part tightened</b>	<b>N*m</b>	<b>kgf*cm</b>	<b>ft.*lbf</b>
Tie rod x Rack end	74	755	55
Steering column assembly set bolt	21	210	15
Intermediate shaft assembly x Main shaft	28	286	21
Intermediate shaft assembly x Sliding yoke	28	286	21
Steering wheel set nut	50	510	37
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.*lbf

**SS**