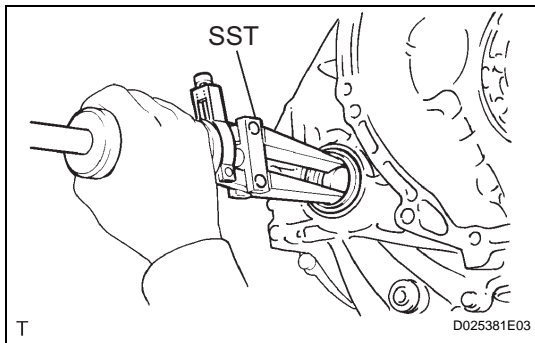


REPLACEMENT

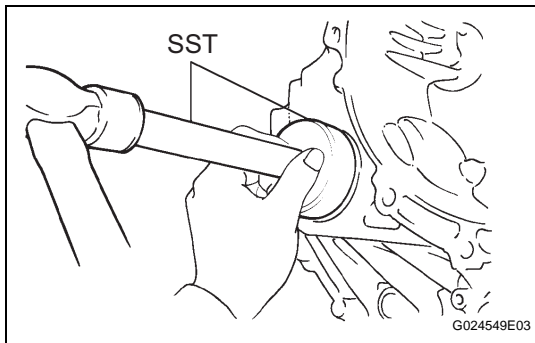
1. REMOVE FRONT WHEEL
2. REMOVE ENGINE UNDER COVER RH
3. REMOVE ENGINE UNDER COVER LH
4. DRAIN AUTOMATIC TRANSAXLE FLUID
 - (a) Remove the drain plug and gasket, and drain ATF.
 - (b) Install a new gasket and the drain plug.
Torque: 49 N*m (500 kgf*cm, 36 ft.*lbf)

5. REMOVE FRONT DRIVE SHAFT ASSEMBLY
 - (a) Remove the front drive shaft (see page [DS-4](#)).

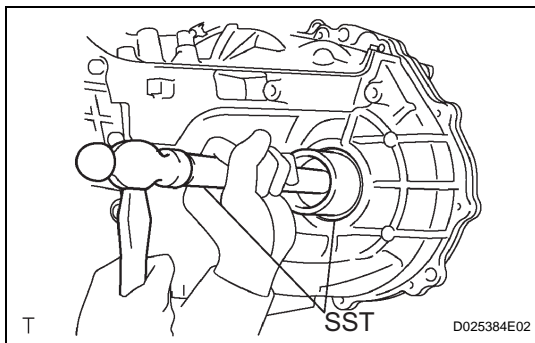
6. REMOVE FRONT TRANSAXLE CASE OIL SEAL
 - (a) Using SST, pull out the oil seal.
SST 09308-00010



7. INSTALL FRONT TRANSAXLE CASE OIL SEAL (for RH Side)
 - (a) Using SST and a hammer, tap in a new oil seal.
SST 09554-14010, 09950-70010 (09951-07200)
Standard oil seal drive in depth:
1.5 to 2.5 mm (0.059 to 0.098 in.)
 - (b) Coat the lip of the oil seal with MP grease.



8. INSTALL FRONT TRANSAXLE CASE OIL SEAL (for LH Side)
 - (a) Using SST and a hammer, drive in a new oil seal.
SST 09726-27012 (09726-02041), 09950-70010 (09951-07200)
Standard oil seal drive in depth:
5.4 to 6.4 mm (0.213 to 0.252 in.)
 - (b) Coat the lip of the oil seal with MP grease.



9. INSTALL FRONT DRIVE SHAFT ASSEMBLY
 - (a) Install the front drive shaft (see page [DS-13](#)).

10. INSTALL ENGINE UNDER COVER LH
11. INSTALL ENGINE UNDER COVER RH
12. INSTALL FRONT WHEEL
Torque: 103 N*m (1,050 kgf*cm, 76 ft.*lbf)
13. ADD AUTOMATIC TRANSAXLE FLUID
Fluid type:
Toyota Genuine ATF TYPE T-IV

Standard capacity:**2.9 liters (3.1 US qts, 2.6 Imp. qts)****14. INSPECT AUTOMATIC TRANSAXLE FLUID**

- (a) Inspect the automatic transaxle fluid (see page [AX-83](#)).

15. INSPECT AND ADJUST FRONT WHEEL ALIGNMENT

- (a) Inspect and adjust the front wheel alignment (see page [SP-2](#)).

16. CHECK ABS SPEED SENSOR SIGNAL

- (a) Check the ABS speed sensor signal (see page [BC-7](#)).