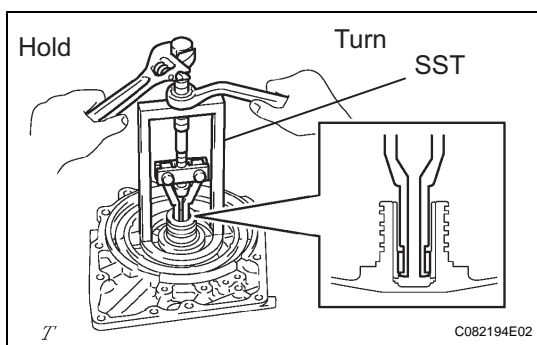


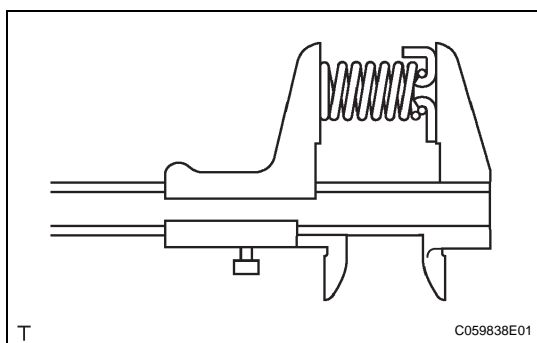
6. REMOVE CLUTCH DRUM OIL SEAL RING

- (a) Remove the 3 oil seal rings.



7. REMOVE TRANSAXLE REAR COVER NEEDLE ROLLER BEARING

- (a) Using SST, remove the bearing.
SST 09387-00041 (09387-01021)

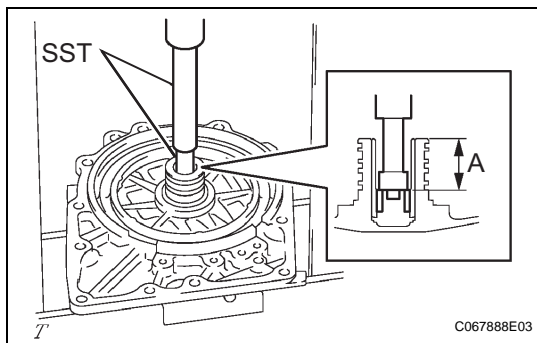


INSPECTION

1. INSPECT OVERDRIVE BRAKE RETURN SPRING SUB-ASSEMBLY

- (a) Using a vernier caliper, measure the free length of the spring together with the spring seat.

Standard free length:
17.88 mm (0.7039 in.)



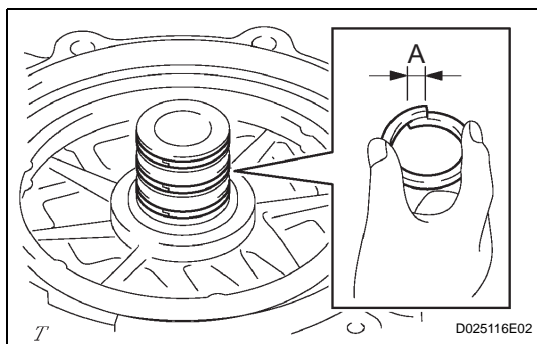
REASSEMBLY

1. INSTALL TRANSAXLE REAR COVER NEEDLE ROLLER BEARING

- (a) Using SST and a press, press in the new bearing to the transaxle rear cover.

**SST 09950-60010 (09951-00190, 09952-06010),
 09950-70010 (09951-07100)**

Standard clearance A:
25.2 mm (0.992 in.)

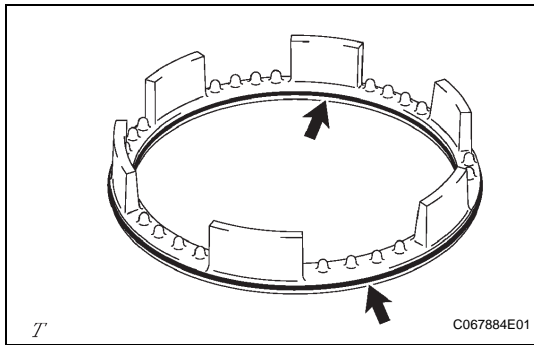


2. INSTALL CLUTCH DRUM OIL SEAL RING

- (a) Compress the oil seal ring from both sides to reduce dimension A.

Standard dimension A:
5.0 mm (0.197 in.)

- (b) Coat the oil seal ring with ATF and install it to the transaxle rear cover.

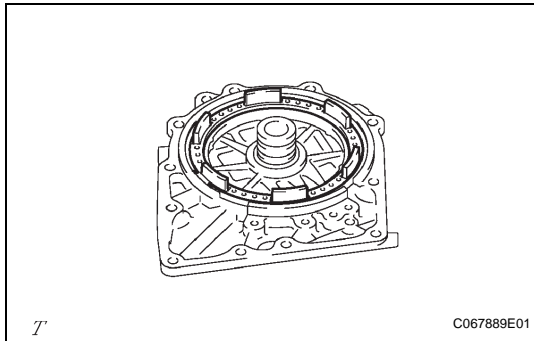


3. INSTALL 2ND COAST AND OVERDRIVE O-RING

- (a) Coat 2 new O-rings with ATF, and install them to the transaxle rear cover.

NOTICE:

Be careful not to damage the lip of the oil seal.

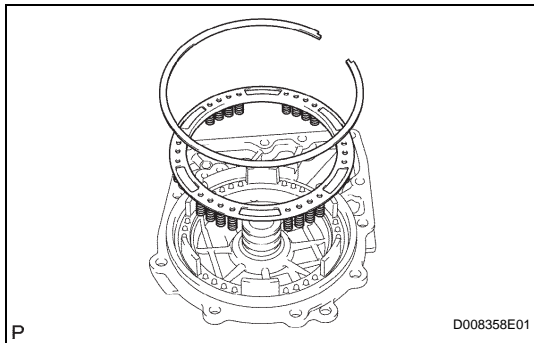


4. INSTALL 2ND COAST AND OVERDRIVE BRAKE PISTON

- (a) Coat the piston with ATF, and install it to the transaxle rear cover.

NOTICE:

Be careful not to damage the lip of the oil seal.



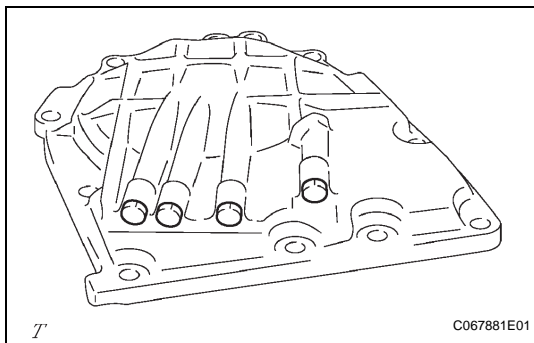
5. INSTALL OVERDRIVE BRAKE RETURN SPRING SUB-ASSEMBLY

- (a) Using SST and a press, press in the overdrive brake return spring and snap ring to the transaxle rear cover.

SST 09387-00070

NOTICE:

Stop the press when the overdrive brake piston is lowered to 1 to 2 mm (0.039 to 0.078 in.) from the snap ring groove, preventing the overdrive brake piston from being deformed.



6. INSTALL TRANSAXLE REAR COVER PLUG

- (a) Install 4 new O-rings and the 4 cover plugs to the transaxle rear cover.

Torque: 7.4 N*m (75 kgf*cm, 65 in.*lbf)

NOTICE:

Be careful not to damage the lip of the oil seal.