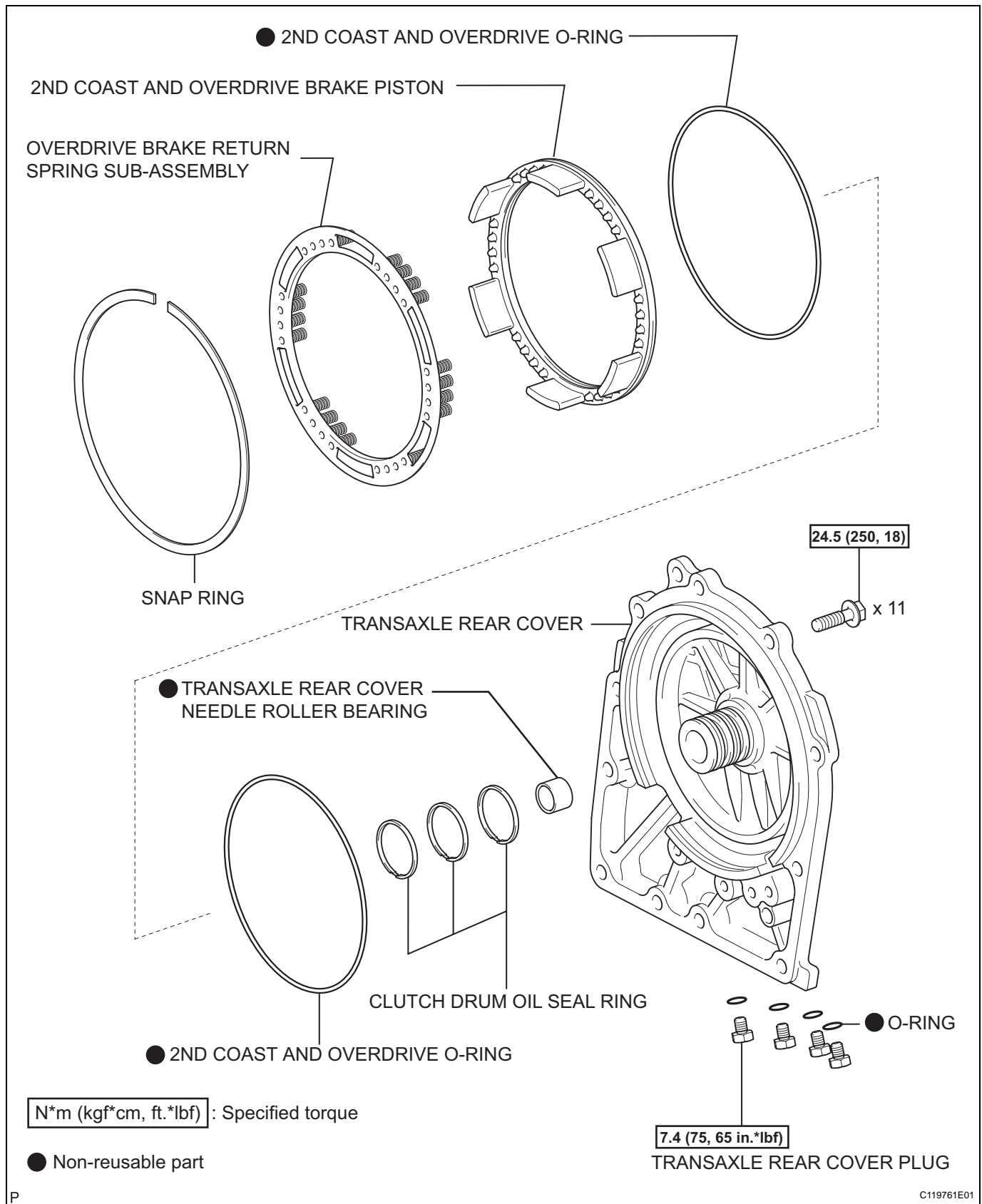


TRANSAXLE REAR COVER

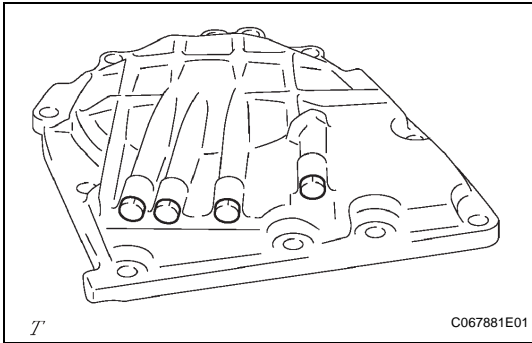
COMPONENTS



DISASSEMBLY

1. REMOVE TRANSAXLE REAR COVER PLUG

- Remove the 4 transaxle rear cover plugs from the transaxle rear cover.
- Using a screwdriver, remove the O-ring from the transaxle rear cover plug.



2. REMOVE OVERDRIVE BRAKE RETURN SPRING SUB-ASSEMBLY

- Using SST, a press and screwdriver, remove the snap ring.

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NOTICE:

Stop the press when the overdrive brake piston is lowered to 1 to 2 mm (0.039 to 0.078 in.) from the snap ring groove, preventing the overdrive brake piston from being deformed.

- Remove the overdrive brake return spring.

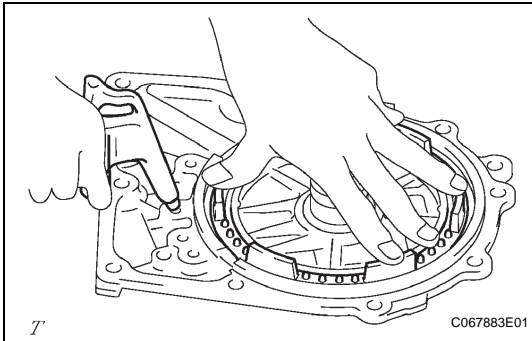
3. INSPECT OVERDRIVE BRAKE RETURN SPRING SUB-ASSEMBLY (See page [AX-223](#))

4. REMOVE 2ND COAST AND OVERDRIVE BRAKE PISTON

- Apply compressed air (392 kPa, 4.0 kgf/cm², 57 psi) to the transaxle rear cover to remove the overdrive brake piston.

NOTICE:

- Blowing air may cause the piston to jump out. When removing the piston, hold it with your hand using a waste cloth.
- Take care not to splash ATF when blowing air.



5. REMOVE 2ND COAST AND OVERDRIVE O-RING

- Using a screwdriver, remove the 2 O-ring from the 2nd coast and overdrive brake piston.

