

## DISASSEMBLY

### 1. REMOVE CLUTCH RELEASE UNION

- (a) Remove the union bolt, union and 2 gaskets.

### 2. REMOVE CLUTCH RELEASE CYLINDER KIT

- (a) Remove the boot from the cylinder body.
- (b) Remove the push rod from the cylinder body.
- (c) Remove the piston from the cylinder body.

**NOTICE:**

**Be careful not to damage the inside of the cylinder body.**

- (d) Remove the spring from the cylinder body.
- (e) Remove the bleeder plug cap from the bleeder plug.

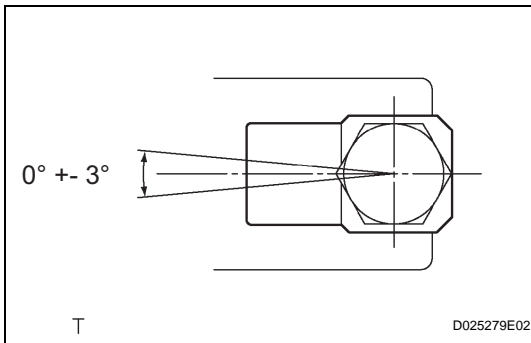
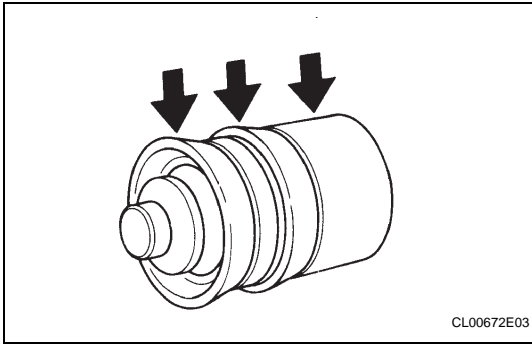
### 3. REMOVE RELEASE CYLINDER BLEEDER PLUG

## REASSEMBLY

1. **INSTALL RELEASE CYLINDER BLEEDER PLUG**  
Torque: 8.4 N\*m (85 kgf\*cm, 74 in.\*lbf)
2. **INSTALL CLUTCH RELEASE CYLINDER KIT**
  - (a) Install the bleeder plug cap on the bleeder plug.
  - (b) Install a new spring on the cylinder body.
  - (c) Coat the parts with lithium soap base glycol grease to the areas shown in the illustration.
  - (d) Install the piston on the cylinder body.

**NOTICE:**  
**Be careful not to damage the inside of the cylinder body.**

  - (e) Install the push rod on the cylinder body.
  - (f) Install the boot on the cylinder body.

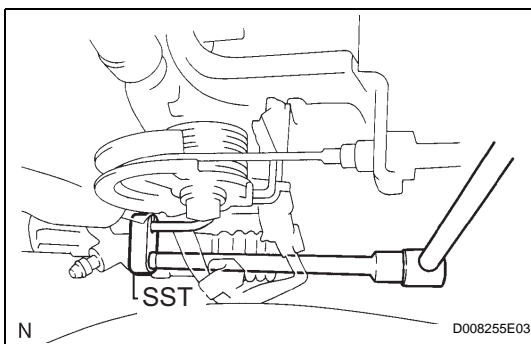
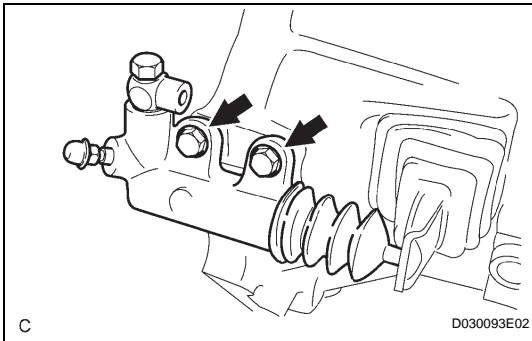


3. **INSTALL CLUTCH RELEASE UNION**
  - (a) Install the clutch release union with the union bolt and 2 new gaskets.  
Torque: 25 N\*m (250 kgf\*cm, 18 ft.\*lbf)

**NOTICE:**  
**Installation angle of the clutch release union should be 0° +/- 3° against the body.**

## INSTALLATION

1. **INSTALL CLUTCH RELEASE CYLINDER ASSEMBLY**
  - (a) Install the clutch release cylinder with the 2 bolts.  
Torque: 12 N\*m (120 kgf\*cm, 9 ft.\*lbf)



2. **CONNECT CLUTCH RELEASE CYLINDER TO FLEXIBLE HOSE TUBE**
  - (a) Using SST, connect the flexible hose tube.  
**SST 09023-00101**  
Torque: 15 N\*m (155 kgf\*cm, 11 ft.\*lbf)
3. **BLEED CLUTCH PIPE LINE**
  - (a) Fill the brake reservoir with brake fluid and bleed the clutch system.  
Torque: 8.4 N\*m (86 kgf\*cm, 74 in.\*lbf)
4. **CHECK FOR BRAKE FLUID LEAKAGE**