

INSTALLATION

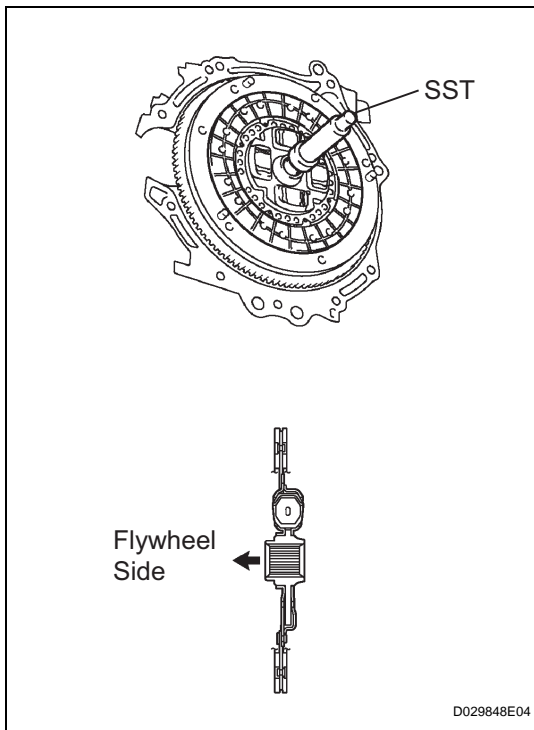
1. INSTALL CLUTCH DISC ASSEMBLY

- (a) Insert SST in the disc, then insert them in the flywheel.

SST 09301-00210

NOTICE:

Take care not to insert the clutch disc in the wrong direction.



2. INSTALL CLUTCH COVER ASSEMBLY

- (a) Align the matchmark on the cover with that on the flywheel.

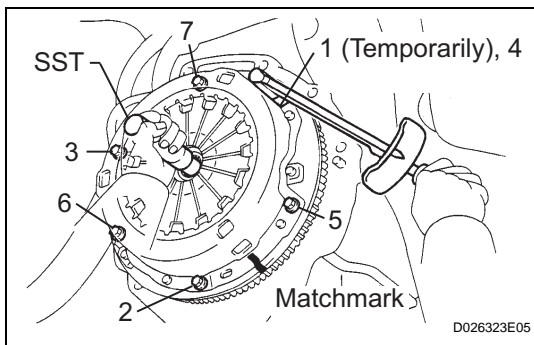
- (b) Following the procedures shown in the illustration, tighten the 6 bolts in order, and start with the bolt located near the knock pin on the top.

Torque: 19 N*m (195 kgf*cm, 14 ft.*lbf)

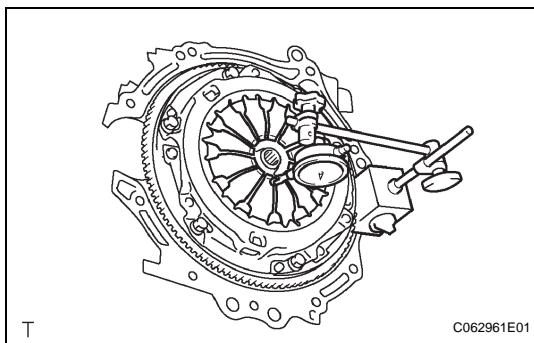
HINT:

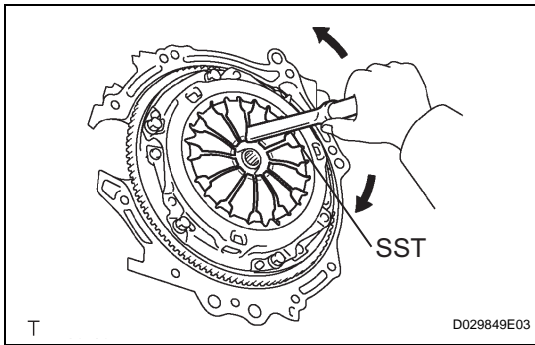
- Following the order in the illustration, tighten the bolts one at a time evenly.
- Move SST up and down, right and left lightly after checking that the disc is in the center to tighten the bolts.

SST 09301-00210



3. INSPECT AND ADJUST CLUTCH COVER ASSEMBLY





- (a) Using a dial indicator with the roller instrument, measure the diaphragm spring tip alignment.

Maximum misalignment:

0.5 mm (0.020 in.)

- If the alignment is greater than the maximum, use SST to adjust the diaphragm spring tip alignment.

SST 09333-00013

4. INSTALL RELEASE FORK SUPPORT

- (a) Install the release fork support on the transaxle.

Torque: 37 N*m (375 kgf*cm, 27 ft.*lbf)

5. INSTALL CLUTCH RELEASE FORK BOOT

6. INSTALL RELEASE BEARING HUB CLIP

7. INSTALL CLUTCH RELEASE FORK SUB-ASSEMBLY

- (a) Apply release hub grease to the contact surfaces of the release fork and release bearing, fork and push rod, and fork and fork support.

Release hub grease:

Part No. 08887-01806, RELEASE HUB GREASE or equivalent

- (b) Install the fork to the release bearing.

8. INSTALL CLUTCH RELEASE BEARING ASSEMBLY

- (a) Apply clutch spline grease to the input shaft spline.

Clutch spline grease:

Part No. 08887-01706, CLUTCH SPLINE GREASE or equivalent

- (b) Install the bearing with release fork to the transaxle.

NOTICE:

After the installation, move the fork forward and backward to check that the release bearing slides smoothly.

9. INSTALL MANUAL TRANSAXLE ASSEMBLY

