

# **INSTALLATION**

#### HINT:

C063067E01

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

## 1. INSTALL FRONT DRIVE SHAFT ASSEMBLY LH

- (a) Manual transaxle:
  - Coat the spline of the inboard joint shaft with gear oil.
- (b) Automatic transaxle:
  - Coat the spline of the inboard joint shaft with ATF.
- (c) Align the shaft splines and tap in the drive shaft with a brass bar and hammer.

#### HINT:

Whether the inboard joint shaft is in contact with the pinion shaft or not can be known from the sound or feeling when driving it in.

#### NOTICE:

- Set the hole snap ring with the opening side facing downward.
- Be careful not to damage the boot and oil seal.

# 2. INSTALL FRONT DRIVE SHAFT ASSEMBLY RH HINT:

Use the same procedure for the LH side.

#### 3. CONNECT FRONT DRIVE SHAFT ASSEMBLY

(a) Connect the drive shaft to the front axle.

## NOTICE:

- Be careful not to damage the outboard joint boot.
- Be careful not to damage the speed sensor rotor.
- Do not excessively push the front axle assembly.

#### 4. CONNECT TIE ROD END SUB-ASSEMBLY

(a) Connect the tie rod end to the steering knuckle with

Torque: 49 N\*m (500 kgf\*cm, 36 ft.\*lbf)

(b) Install a new cotter pin.

#### NOTICE:

If the holes for the cotter pin are not aligned, tighten the nut an additional 60°.

# 5. CONNECT FRONT NO. 1 SUSPENSION LOWER ARM SUB-ASSEMBLY

(a) Connect the front suspension lower arm to the steering knuckle with the nut.

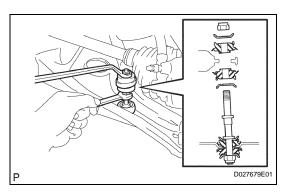
Torque: 98 N\*m (999 kgf\*cm, 72 ft.\*lbf)

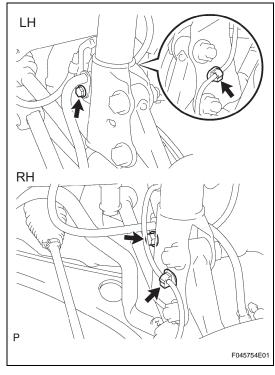
(b) Install a new clip.

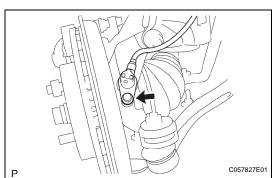
## **NOTICE:**

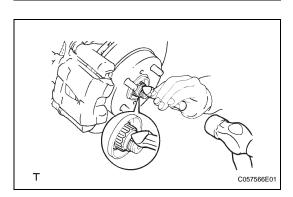
If the holes for the clip are not aligned, tighten the nut an additional 60°.











#### 6. CONNECT FRONT STABILIZER BAR

(a) Connect the front stabilizer bar with the 2 cushion retainers, 2 cushions and nut, as shown in the illustration.

#### NOTICE:

Be sure to install the cushion and retainer in the correct direction.

(b) Hold the bolt with a wrench and install the nut. Torque: 18 N\*m (184 kgf\*cm, 13 ft.\*lbf)

#### 7. INSTALL FRONT SPEED SENSOR

(a) Install the speed sensor and flexible hose on the shock absorber with the bolt and clip.

Torque: 29 N\*m (300 kgf\*cm, 22 ft.\*lbf)
HINT:

The positions of the bolt and clip on the right side differ from those of the left side.

(b) Install the speed sensor on the steering knuckle with the bolt.

Torque: 8.0 N\*m (82 kgf\*cm, 71 in.\*lbf) NOTICE:

- Be careful not to damage the speed sensor.
  - Keep the speed sensor clean.
  - Do not twist the sensor wire when installing the speed sensor.

#### 8. INSTALL FRONT AXLE HUB NUT

(a) Install a new hub nut.

Torque: 216 N\*m (2,200 kgf\*cm, 159 ft.\*lbf)

- (b) Using a chisel and hammer, stake the hub nut.
- 9. INSTALL ENGINE UNDER COVER LH
- 10. INSTALL FRONT WHEEL

Torque: 103 N\*m (1,050 kgf\*cm, 76 ft.\*lbf)

11. ADD MANUAL TRANSAXLE OIL (for Manual Transaxle)



- 12. INSPECT AND ADJUST MANUAL TRANSAXLE OIL LEVEL (for Manual Transaxle)
  - (a) Inspect and adjust the manual transaxle oil level (see page MX-2).
- 13. ADD AUTOMATIC TRANSAXLE FLUID (for Automatic Transaxle)
- 14. INSPECT AND ADJUST AUTOMATIC TRANSAXLE FLUID (for Automatic Transaxle)
  - (a) Inspect and adjust the automatic transaxle fluid (see page AX-83).
- 15. INSPECT AND ADJUST FRONT WHEEL ALIGNMENT
  - (a) Inspect and adjust the front wheel alignment (see page SP-2).
- 16. CHECK ABS SPEED SENSOR SIGNAL
  - (a) Check the ABS speed sensor signal (see page BC-7).

