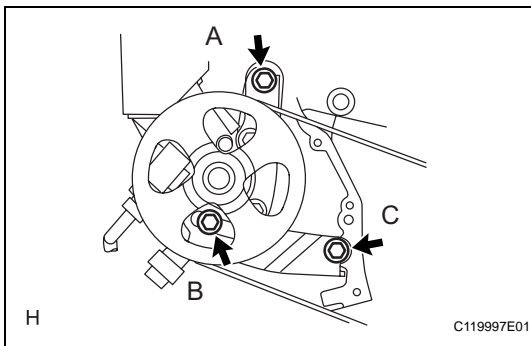


## INSTALLATION

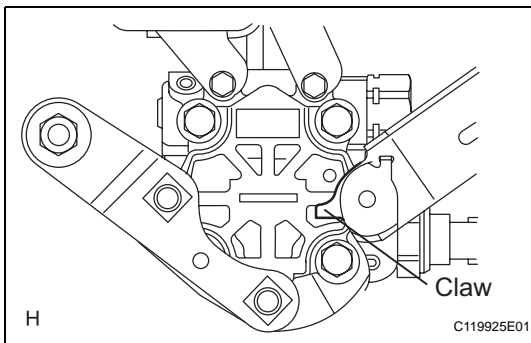
### NOTICE:

When installing, coat the parts indicated by arrows with power steering fluid (see page [PS-6](#)).



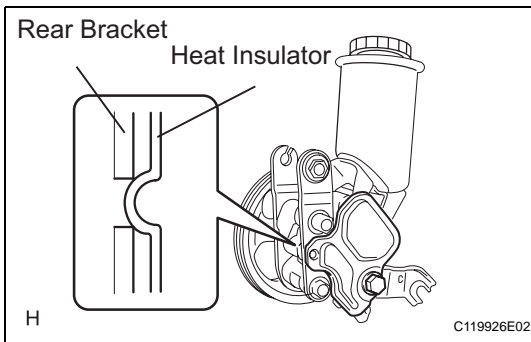
### 1. INSTALL VANE PUMP ASSEMBLY

- (a) Temporarily install the vane pump with bolt A.  
HINT:  
After adjusting the V belt tension, torque the bolt.
- (b) Install the adjusting strut with bolt B.  
**Torque: 44 N\*m (449 kgf\*cm, 32 ft.\*lbf)**
- (c) Temporarily install bolt C.  
HINT:  
After adjusting the V belt tension, torque the bolt.

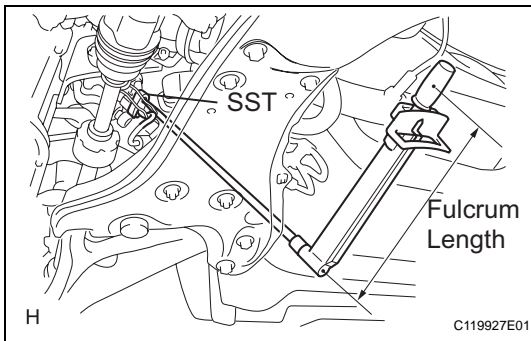


### 2. INSTALL REAR VANE PUMP STAY

- (a) Install the rear stay to the rear housing, as shown in the illustration.

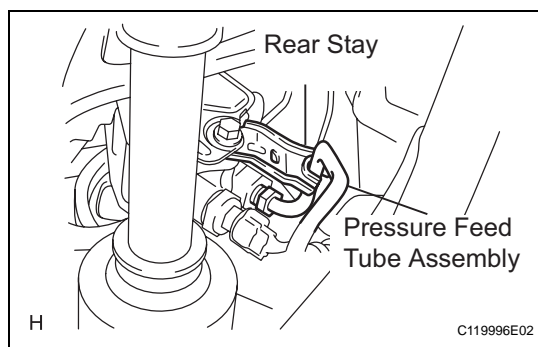


- (b) Install the heat insulator and rear stay with the bolt.  
**Torque: 44 N\*m (449 kgf\*cm, 32 ft.\*lbf)**  
**NOTICE:**  
Install the heat insulator by pressing its projection into a hole in the rear bracket, as shown in the illustration.



### 3. CONNECT PRESSURE FEED TUBE ASSEMBLY

- (a) Using SST, connect the pressure feed tube.  
**Torque: 41 N\*m (414 kgf\*cm, 30 ft.\*lbf)**  
**SST 09023-12701**  
HINT:
  - Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
  - This torque value is effective when SST is parallel to a torque wrench.



(b) Check that the pressure feed tube is properly installed to the rear stay.

(c) Connect the return hose with the clip.

**NOTICE:**

**Take care not to spill fluid on the V belt.**

(d) Connect the oil pressure sensor connector.

4. **ADJUST VANE PUMP V BELT** (See page [EM-7](#))

5. **INSPECT DRIVE BELT DEFLECTION AND TENSION** (See page [EM-6](#))

6. **ADD POWER STEERING FLUID**

(a) Add power steering fluid (see page [PS-2](#)).

7. **BLEED AIR FROM POWER STEERING SYSTEM**

(a) Bleed air from the power steering system (see page [PS-2](#)).

8. **CHECK FOR POWER STEERING FLUID LEAKS**

9. **INSTALL ENGINE UNDER COVER RH**

10. **INSTALL FRONT WHEEL RH**

Torque: 103 N\*m (1,050 kgf\*cm, 76 ft.\*lbf)

11. **CHECK POWER STEERING FLUID LEVEL IN RESERVOIR** (See page [PS-3](#))

12. **INSTALL VANE PUMP OIL RESERVOIR COVER**

13. **INSTALL COWL PANEL SUB-ASSEMBLY**

14. **INSTALL WINDSHIELD WIPER LINK ASSEMBLY** (See page [WW-10](#))

15. **INSTALL COWL TOP VENTILATOR LOUVER LH** (See page [WW-11](#))

16. **INSTALL COWL TOP VENTILATOR LOUVER RH** (See page [WW-11](#))

17. **INSTALL HOOD TO COWL TOP SEAL** (See page [WW-11](#))

18. **INSTALL FRONT WIPER ARM AND BLADE ASSEMBLY LH** (See page [WW-11](#))

19. **INSTALL FRONT WIPER ARM AND BLADE ASSEMBLY RH** (See page [WW-12](#))