

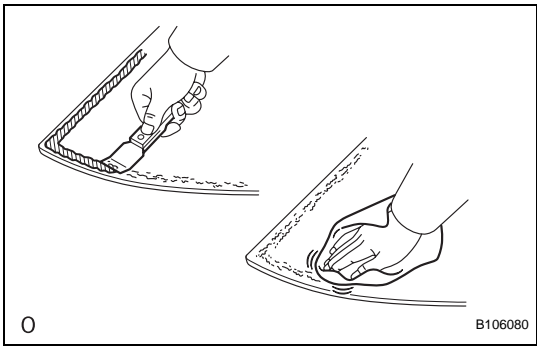
INSTALLATION

HINT:  
A bolt without a torque specification is shown in the standard bolt chart (see page SS-2).

1. CLEAN WINDSHIELD GLASS

- (a) Using a scraper, remove the damaged stoppers, dams and adhesive sticking to the glass.
- (b) Clean the outer edges of the glass with white gasoline.

NOTICE:  
Do not touch the glass surface after cleaning it. Even if using new glass, clean it with white gasoline.



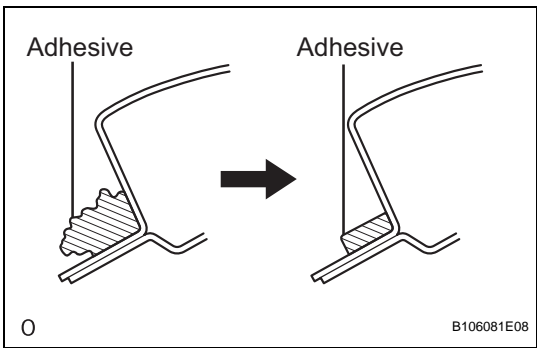
2. CLEAN VEHICLE BODY

- (a) Clean and shape the contact surface of the vehicle body.
  - (1) On the contact surface of the vehicle body, use a knife to cut away excess adhesive as shown in the illustration.

HINT:  
Leave as much adhesive on the vehicle body as possible.

NOTICE:  
Be careful not to damage the vehicle body.

- (b) Clean the contact surface of the vehicle body with cleaner.
- HINT:  
Even if all the adhesive has been removed, clean the vehicle body.



3. INSTALL NO. 2 WINDSHIELD GLASS STOPPER

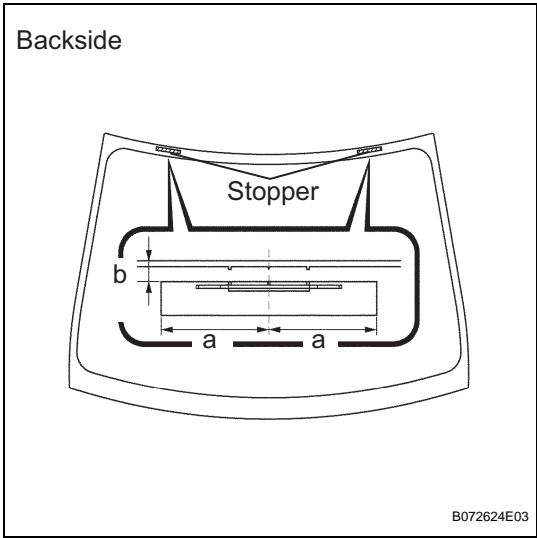
- (a) Apply Primer G to the installation part of the stoppers.
- HINT:  
If primer is applied to an area that is not specified, wipe off the primer with white gasoline before it dries.

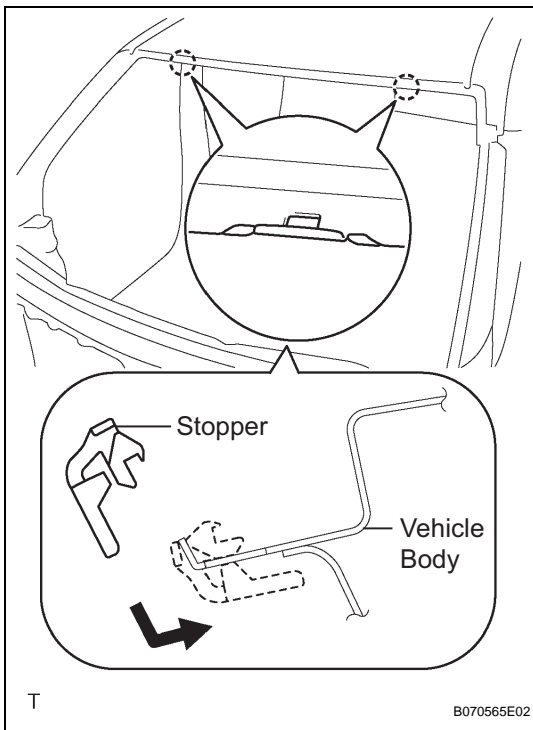
NOTICE:  
• Allow the primer to dry for 3 minutes or more.  
• Throw away any leftover primer.  
• Do not apply too much primer.

- (b) Install 2 new stoppers onto the windshield glass as shown in the illustration.

Standard measurement

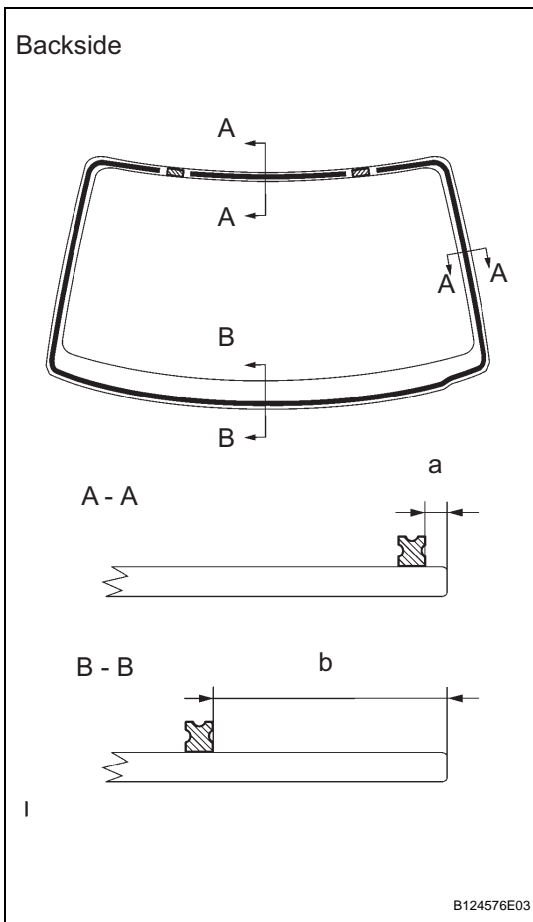
Area	Specified Condition
a	40.0 mm (1.575 in.)
b	9.0 mm (0.354 in.)





#### 4. INSTALL NO. 1 WINDSHIELD GLASS STOPPER

- (a) Install 2 new stoppers to the vehicle body as shown in the illustration.



#### 5. INSTALL WINDSHIELD GLASS ADHESIVE DAM

- (a) Apply Primer G to the glass where the glass adhesive dams will be installed.

##### HINT:

If primer is applied to an area that is not specified, wipe off the primer with white gasoline before it dries.

##### NOTICE:

- Allow the primer to dry for 3 minutes or more.
  - Throw away any leftover primer.
  - Do not apply too much primer.
- (b) Remove the peeling paper from the adhesive part of the dam. Install the dam (adhesive side) to the window glass (Primer G area), but exclude the stopper areas.

##### Standard measurement

Area	Specified Condition
a	7.0 mm (0.276 in.)
b	23.5 mm (0.925 in.)

#### 6. INSTALL WINDSHIELD MOULDING OUTSIDE

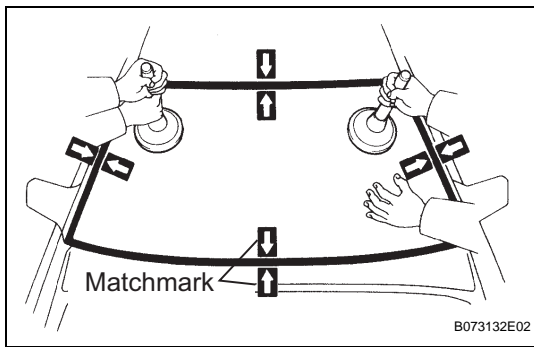
- (a) Using a brush or sponge, apply Primer G to the contact surface of the windshield glass.

##### HINT:

If primer is applied to an area that is not specified, wipe off the primer with white gasoline before it dries.

##### NOTICE:

- Allow the primer to dry for 3 minutes or more.
  - Throw away any leftover primer.
  - Do not apply too much primer.
- (b) Install a new windshield moulding.



## 7. INSTALL WINDSHIELD GLASS

### (a) Position the glass.

- (1) Using suction cups, place the glass in the correct position.
- (2) Check that the entire contact surface of the glass rim is perfectly even.
- (3) Place matchmarks on the glass and vehicle body on the locations indicated in the illustration.

#### HINT:

- Placing matchmarks is only necessary when installing new glass. If it is the reused glass, matchmarks should already be present.
- When reusing the glass, check and correct the matchmark positions.

#### NOTICE:

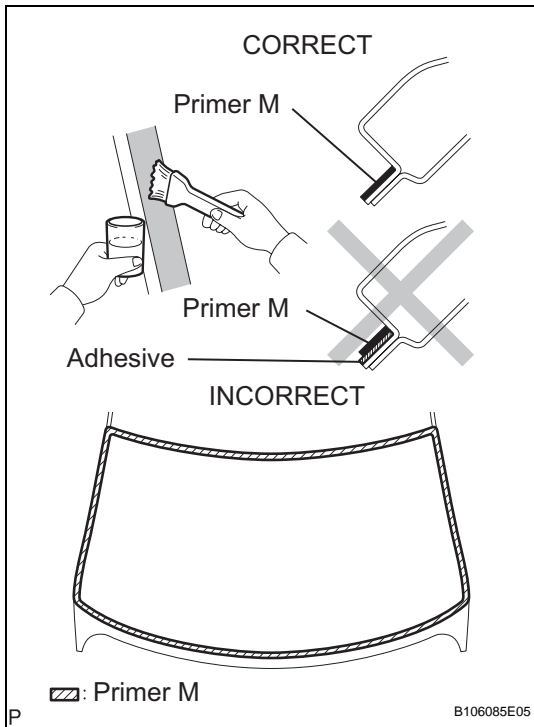
**Check that the stoppers are attached to the vehicle body correctly.**

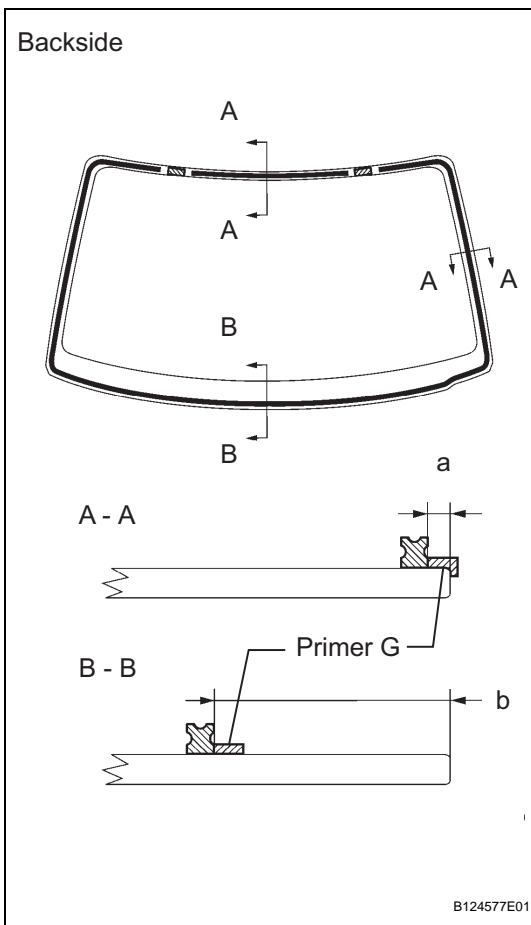
- (4) Using suction cups, remove the glass.

### (b) Using a brush, apply Primer M to the exposed part of the vehicle body.

#### NOTICE:

- **Allow the primer to dry for 3 minutes or more.**
- **Do not apply primer to the adhesive.**
- **Throw away any leftover primer.**
- **Do not apply too much primer.**





- (c) Using a brush or sponge, apply Primer G to the contact surface of the glass.

#### Standard measurement

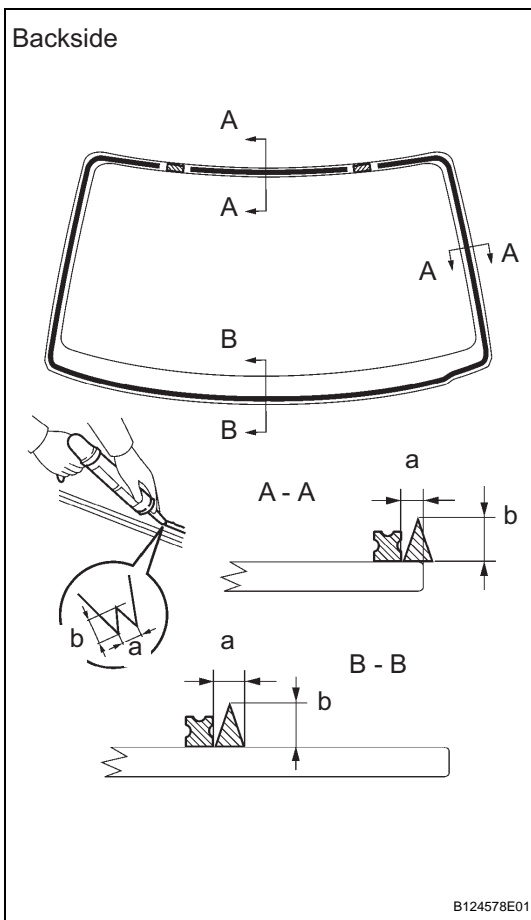
Area	Specified Condition
a	7.0 mm (0.276 in.)
b	23.5 mm (0.925 in.)

#### HINT:

If the primer is applied to an area that is not specified, apply white gasoline to a clean cloth and wipe off the excess primer.

#### NOTICE:

- Allow the primer to dry for 3 minutes or more.
- Throw away any leftover primer.
- Do not apply too much primer.



- (d) Apply adhesive to the glass.

#### Adhesive:

#### Part No. 08850-00801 or equivalent

- (1) Cut off the tip of the cartridge nozzle as shown in the illustration.

#### HINT:

After cutting off the tip, use all adhesive within the time written in the table below.

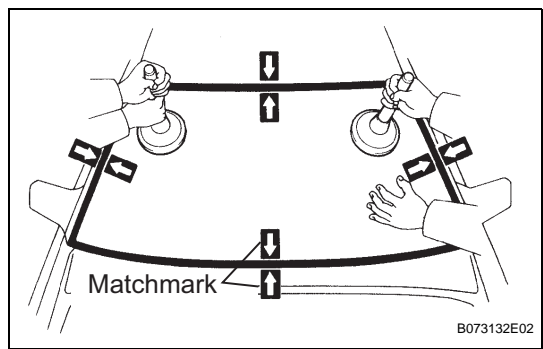
#### Usage time frame

Temperature	Usage Time Frame
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

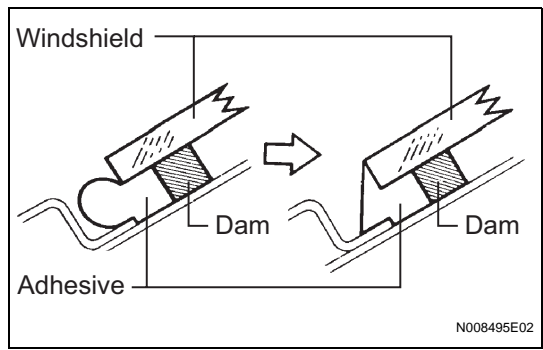
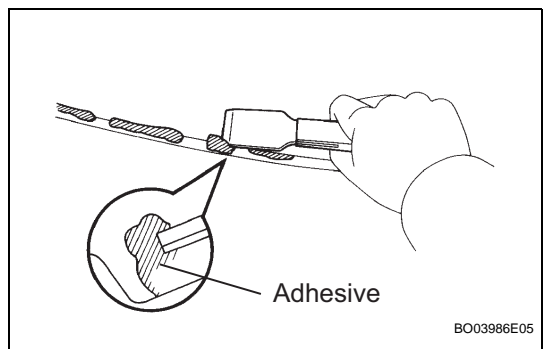
- (2) Load the sealer gun with the cartridge.  
 (3) Apply adhesive to the glass as shown in the illustration.

#### Standard measurement

Area	Specified Condition
a	8.0 mm (0.315 in.)
b	12.0 mm (0.472 in.)



- (e) Install the glass to the vehicle body.
- (1) Using suction cups, position the glass so that the matchmarks are aligned. Press it in gently along the rim.
- NOTICE:**
- Allow the primer to dry for 3 minutes or more.
  - Check that the stoppers are attached to the vehicle body correctly.
  - Check the clearance between the vehicle body and glass.
- (2) Lightly press the outer surface of the glass to ensure that it is securely fit to the vehicle body.
- (3) Using a scraper, remove any excess or protruding adhesive.



**HINT:**  
Apply adhesive onto the glass rim.

**NOTICE:**  
Do not drive the vehicle within the time written in the table below.  
**Minimum time**

Temperature	Minimum time prior to driving vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

8. INSTALL COWL TOP VENTILATOR LOUVER LH (See page [WW-11](#))
9. INSTALL COWL TOP VENTILATOR LOUVER RH (See page [WW-11](#))
10. INSTALL HOOD TO COWL TOP SEAL (See page [WW-11](#))
11. INSTALL FRONT WIPER ARM LH (See page [WW-11](#))
12. INSTALL FRONT WIPER ARM RH (See page [WW-12](#))
13. INSTALL FRONT WIPER ARM HEAD CAP
14. INSTALL ROOF HEADLINING ASSEMBLY (See page [IR-9](#))
15. INSTALL VISOR HOLDER LH (See page [IR-9](#))
16. INSTALL VISOR HOLDER RH (See page [IR-9](#))
17. INSTALL VISOR ASSEMBLY LH (See page [IR-10](#))

18. **INSTALL VISOR ASSEMBLY RH** (See page [IR-10](#))
19. **INSTALL FRONT PILLAR GARNISH LH** (See page [IR-10](#))
20. **INSTALL FRONT PILLAR GARNISH RH** (See page [IR-10](#))
21. **INSTALL ROOM NO. 1 LIGHT ASSEMBLY** (See page [IR-9](#))
22. **INSTALL ASSIST GRIP SUB-ASSEMBLY** (See page [IR-9](#))
23. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH**
24. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH**
25. **INSTALL INNER REAR VIEW MIRROR ASSEMBLY** (See page [MI-5](#))
26. **CHECK FOR LEAKS AND REPAIR**
  - (a) Conduct a leak test after the adhesive has completely hardened.
  - (b) Seal any leaks with auto glass sealer.
27. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**