

Title:

TIRE POSITIONING BEFORE NEW VEHICLE DELIVERY

Models:

'05 – '06 All Toyota & Scion

Introduction During the manufacturing process, tire characteristics are measured. Tires are then mounted on the vehicle as matched sets to help reduce conditions such as pulling or drifting. If the wheels are replaced or refinished before vehicle delivery, it is important that the tires remain on the vehicle in the same location and in the same direction of rotation.

Please refer to the following procedure to ensure that the original tires stay in the same location on the vehicle.

- Applicable Vehicles**
- All 2005 – 2006 model year **Toyota** and **Scion** vehicles.

- Installation Procedure**
1. Mark the tire installation position on the inward facing tire sidewall.
 Example: Front Right = FR, Front Left = FL, Rear Right = RR, Rear Left = RL
 2. Install the original tires on the new or refinished wheels with the marked side facing inwards.
 3. Place the tire/wheel assemblies on the vehicle in the marked positions.

NOTE:
 Torque the wheel nuts to the proper torque value in sequence.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

